

MAINTENANCE SCHEDULE

Inspection item	Service interval											Reference page	
	Daily	Initial 50 hrs	Every 50 hrs	Every 250 hrs	Every 400 hrs	Every 500 hrs	Every 1000 hrs	Every 1500 hrs	Every 3000 hrs	Every 1 year	Every 2 years		
Checking exhaust manifold (crack, gas, leakage and mounting screw)											○		3-27
Replacing oil separator rubber hose												○	3-27
*2 Replacing rubber hose of differential pressure sensor												○	3-28
Replacing intake hose (after air flow sensor) and intercooler hose												○	3-28
Replacing EGR cooler hose												○	3-28
Replacing water hose												○	3-28
Replacing lubricant hose												○	3-28
Changing radiator coolant (L,L.C.)												○	3-28
Replacing radiator hose and clamp bands												○	3-30
Replacing fuel hose and clamps												○	3-31
Replacing intake air line												○	3-31

NOTE

- When the battery is used for less than 100 hours in a year, check its electrolyte yearly (for refillable battery's only).
- The items above (*1 marked) are registered as emission related critical parts by KUBOTA in the U.S. EPA nonroad emission regulation.
As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction.
Please see the warranty statement in detail.
- The items listed above other than *1 marked are not necessary to keep the emission-related warranty valid.
- *2: Only for D1803-E4, -TE4, V2403-E4, -TE4
- Failure to perform the maintenance will cause problems that will significantly degrade the engine performance.

IMPORTANT:

- The above schedule is taken directly from the Kubota engine manual. Scan the QR code to access the complete engine manual and other support materials for the Viking scraper.

