



Made in America Since 1968

RENTAL IN/OUT CHECKLIST

HELIX®

HELIX-HER, HELIX-SUN

Each time the Helix® is rented out and returned, follow these steps to ensure it is in proper working condition.

Before conducting any maintenance procedures, make sure you are wearing proper safety equipment and the machine is disconnected from power.

**Refer to Service Manual for precise schedule*



- Check operation of silver handle position lever
- Check both black cam levers that control upper handle position
- Check for presence of E-stop key with red lanyard
- Check work light and switch
- Check on and off switch (green and red)
- Check motor power cord connection between motor and handle for damage
- Check the 2 base motor silver release levers disconnect handle from base
- Rotate 4 silver tabs to remove base skirt
- Check brush on base of skirt is in good condition
- Ensure all 4 top weights and pins are present
- Check side door release latch and front door connector for edge grinding
- Make sure base skirt rotates 180° left and right
- Check to make sure (3) 5" passive planetary satellites and pins are installed and rotate freely on main grind and scrape plate
- Make sure the locking tab that locks the main grind and scrape plate is in place and secure
- Make sure 40 lb base weight is in place located under main grind and scrape plate
- Check power cord from handle is free of damage
- Check two speed/two position switch is functioning (300 RPM High Speed/160 RPM Low Speed)

**You must turn the machine off before switching speeds.*