

RENTAL IN/OUT CHECKLIST

Made in America Since 1968

HELIX®

HELIX-HER, HELIX-SUN



Each time the Helix® is rented out and returned, follow these steps to ensure it is in proper working condition.

Before conducting any maintenance procedures, make sure you are wearing proper safety equipment and the machine is disconnected from power.

*Refer to Service Manual for precise schedule

	Check operation of silver handle position lever
	Check both black cam levers that control upper handle position
	Check for presence of E-stop key with red lanyard
	Check work light and switch
	Check on and off switch (green and red)
	Check motor power cord connection between motor and handle for damage
	Check the 2 base motor silver release levers disconnect handle from base
	Rotate 4 silver tabs to remove base skirt
	Check brush on base of skirt is in good condition
	Ensure all 4 top weights and pins are present
	Check side door release latch and front door connector for edge grinding
	Make sure base skirt rotates 180° left and right
	Check to make sure (3) 5" passive planetary satellites and pins are installed and rotate freely on main grind and scrape plate
	Make sure the locking tab that locks the main grind and scrape plate is in place and secure
	Make sure 40 lb base weight is in place located under main grind and scrape plate
	Check power cord from handle is free of damage
	Check two speed/two position switch is functioning (300 RPM High Speed/160 RPM Low Speed) *You must turn the machine off before switching speeds.

